

# Advancements in Antenna Arrays

**New manufacturing techniques and integration of microwave components**

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# Acknowledgement



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  - Supervisor: Prof. Ville Viikari
  - Advisors: Dr. Juha Ala-Laurinaho and sen. univ. lect. Jari Holopainen
- The research has been conducted in Aalto University under Saab–Aalto doctoral program.

# Outline



## Overview of three different topics:

1. Inverted BoR antenna array – a new way to manufacture wideband antenna arrays
2. Filtering antenna arrays
3. Active antenna arrays

# 1. Inverted BoR antenna arrays

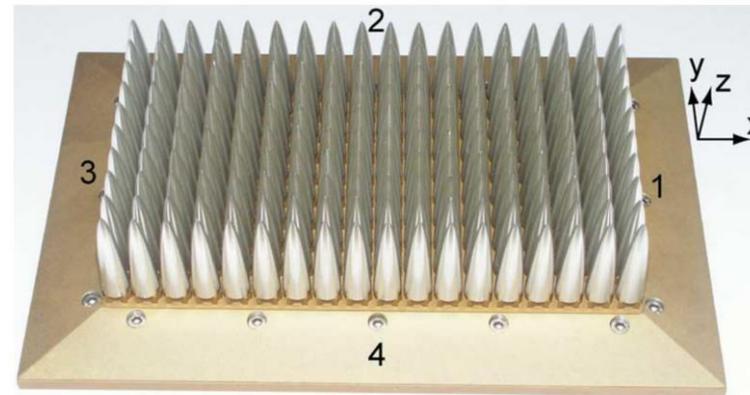
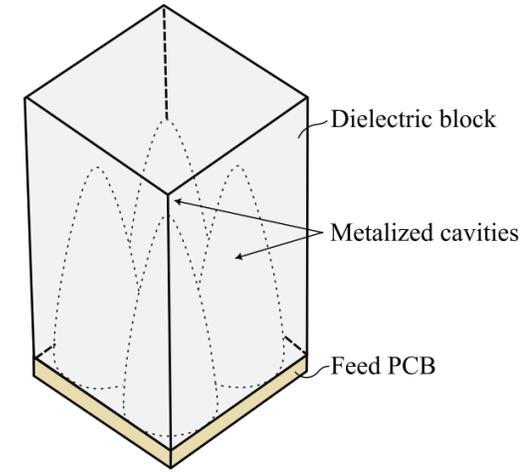
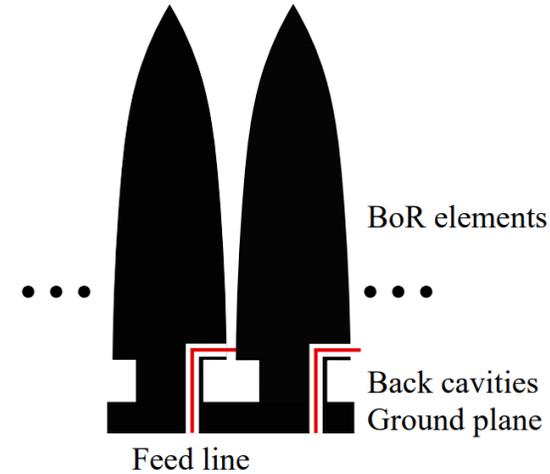
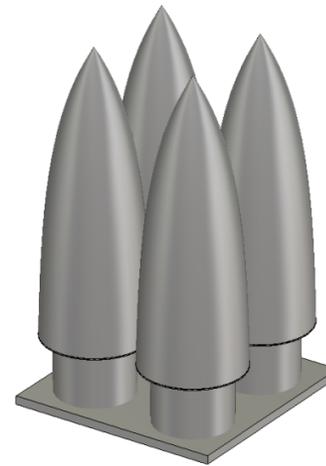
Wideband, lightweight antenna array

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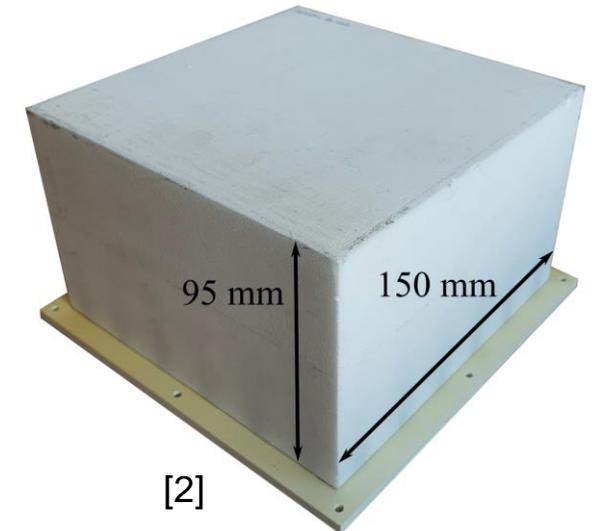
# Inverted BoR antenna concept



- BoR (body-of-revolution) antenna is a wideband antenna element developed by Saab [1]
  - “Bullets” form Vivaldi elements
  - Used in various EW purposes
- Inverted BoR is electrically similar antenna with different manufacturing technique
  - Bullets replaced by metalized cavities in dielectric material
  - Lightweight structure



[1]



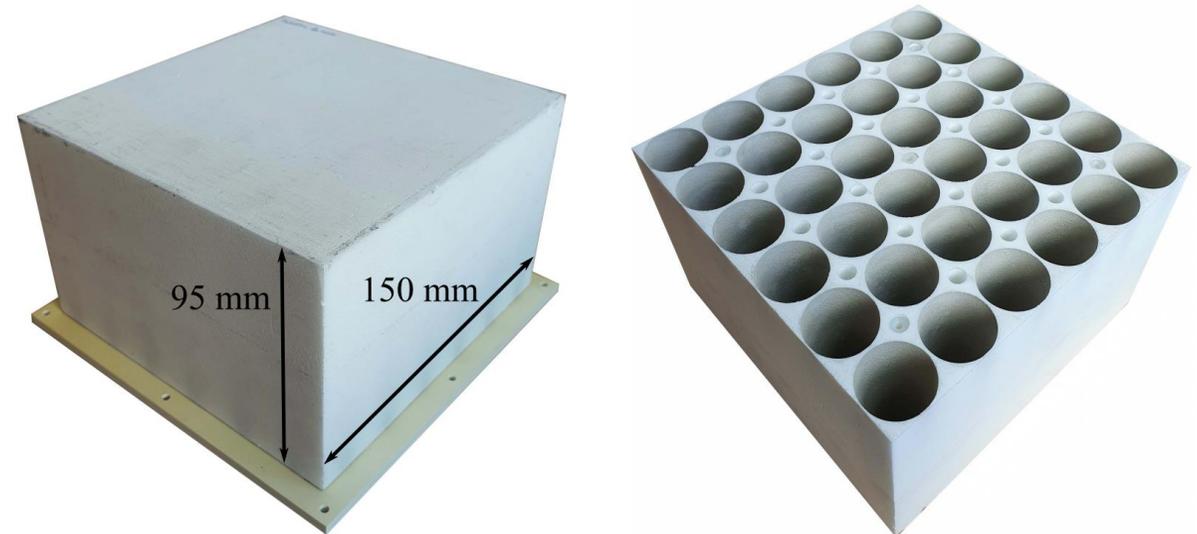
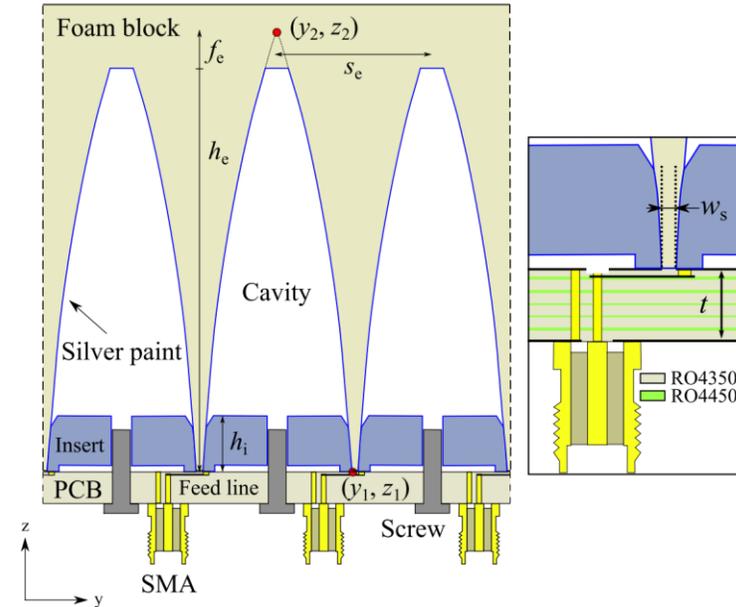
[2]

[1] H. Holter, "Dual-Polarized Broadband Array Antenna With BOR-Elements, Mechanical Design and Measurements," in *IEEE Transactions on Antennas and Propagation*, vol. 55, no. 2, pp. 305-312, Feb. 2007, doi: 10.1109/TAP.2006.886557.

[2] M. Kuosmanen *et al.*, "Dual-Polarized 2–6 GHz Antenna Array With Inverted BoR Elements and Integrated PCB Feed," in *IEEE Open Journal of Antennas and Propagation*, vol. 3, pp. 229-237, 2022, doi: 10.1109/OJAP.2022.3143993.

# 2–6 GHz inv. BoR array

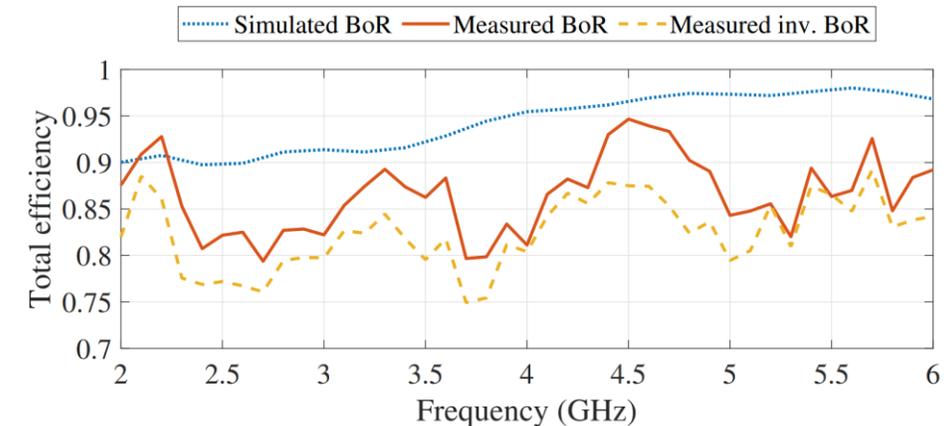
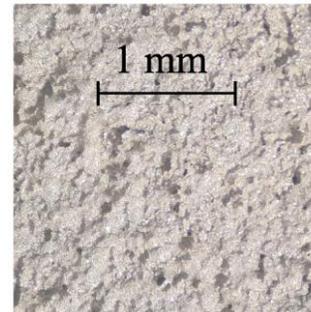
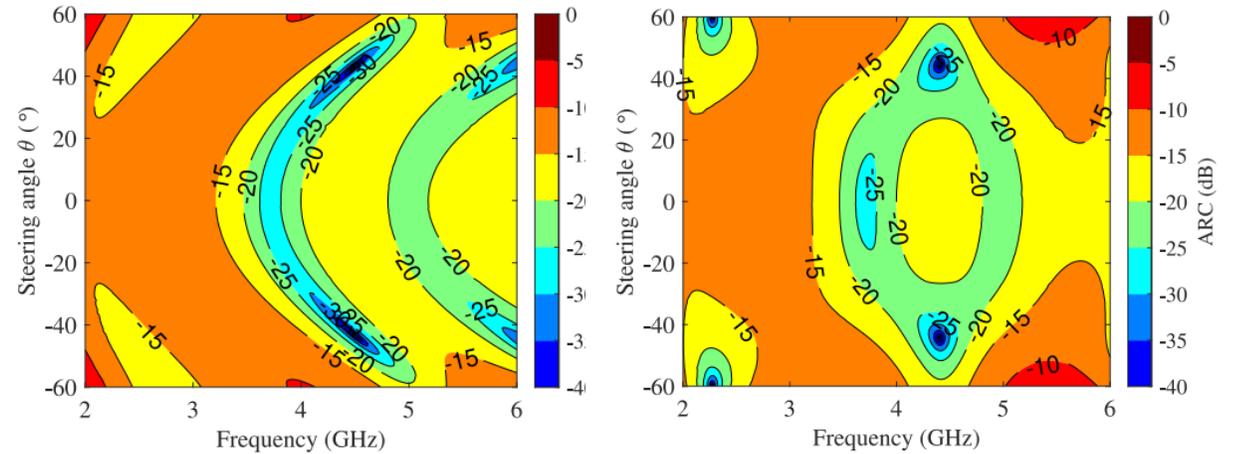
- Rohacell 71 HF foam as a dielectric
- Metalization with silver paint
- Considerable reduction in weight
  - Feed PCB is the heaviest part



Antenna array	Parts	Mass (g)	Total (g)
This work	Foam block, height 95 mm	130	517
	3-D printed inserts	99	
	PCB	288	
Plastic array	3-D printed hollow cones	420	708
	PCB	288	
All-metal array	Solid cones (Al)	1500	1890
	Back plane (Al)	390	

# 2–6 GHz inv. BoR array

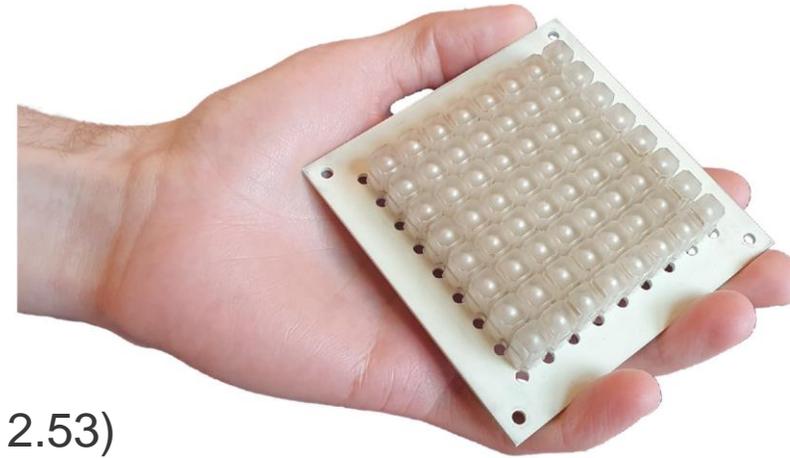
- At least 50° beam steering in all planes with < -10 dB active reflection coefficient
- No scan blindness
- Radiation efficiency slightly reduced in comparison to equivalent BoR array
  - Surface roughness of the metalization
  - Moisture absorption of Rohacell
- High cross-polarization levels in D-plane
  - Typical for long Vivaldi elements



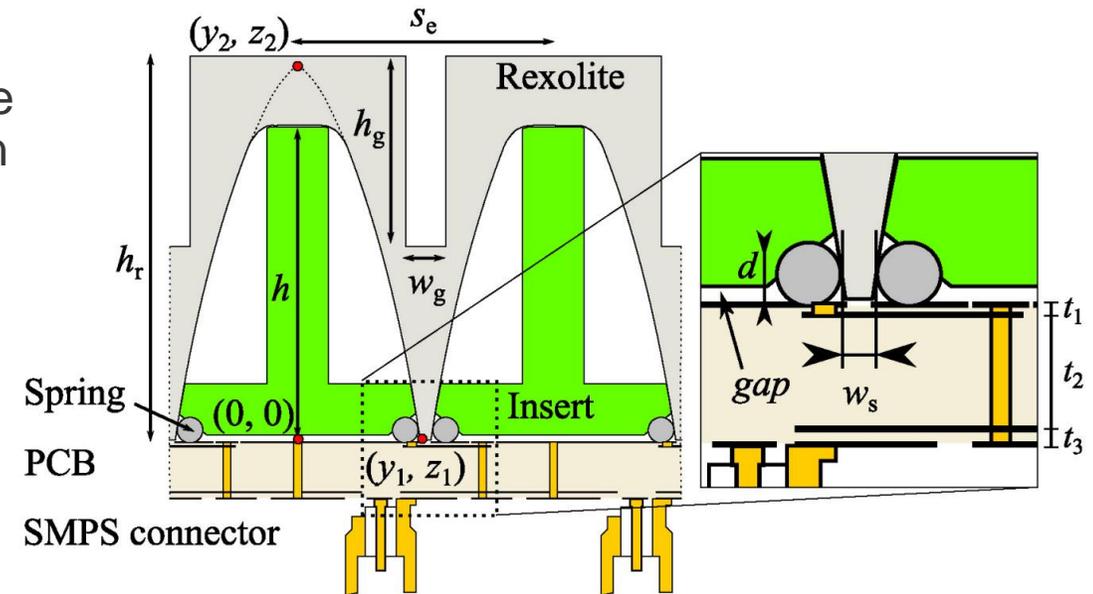
M. Kuosmanen et al., "Dual-Polarized 2–6 GHz Antenna Array With Inverted BoR Elements and Integrated PCB Feed," in *IEEE Open Journal of Antennas and Propagation*, vol. 3, pp. 229-237, 2022, doi: 10.1109/OJAP.2022.3143993.

M. Kuosmanen, J. Ala-Laurinaho, J. Holopainen and V. Viikari, "Antenna Array Based on 3D-printed Plastic BoR Elements Coated with Conductive Paint," *2023 17th European Conference on Antennas and Propagation (EuCAP)*, Florence, Italy, 2023, pp. 1-5, doi: 10.23919/EuCAP57121.2023.10133144.

# 6–18 GHz inv. BoR array



- Higher frequency range
- Higher-permittivity dielectric material (Rexolite,  $D_k = 2.53$ )
  - Lower profile
  - Prone to surface waves and scan blindness
  - Grooves in the dielectric material reduce the effective permittivity, prevent surface waves and improve scan performance
- Better polarization performance than 2–6 GHz array due to lower profile
- Better efficiency due to improved surface roughness, lower dielectric losses, and better metalization



M. Kuosmanen, S. E. Gunnarsson, J. Malmström, J. Holopainen, J. Ala-Laurinaho and V. Viikari, "Dual-Polarized 6–18-GHz Antenna Array With Low-Profile Inverted BoR Elements," in *IEEE Open Journal of Antennas and Propagation*, vol. 4, pp. 3-11, 2023, doi: 10.1109/OJAP.2022.3227546.

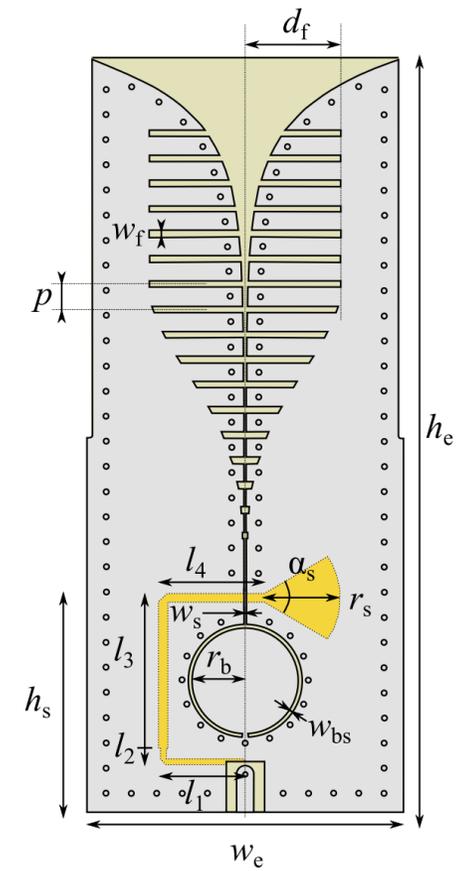
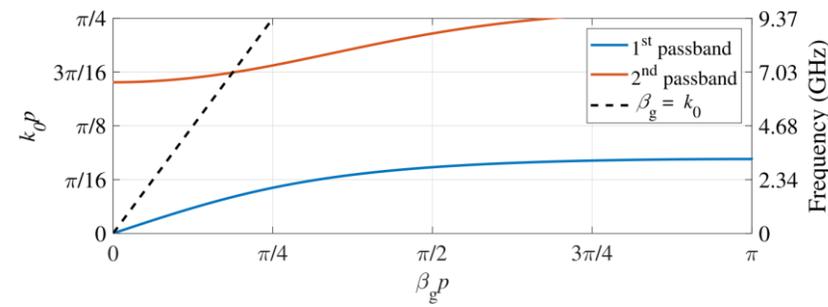
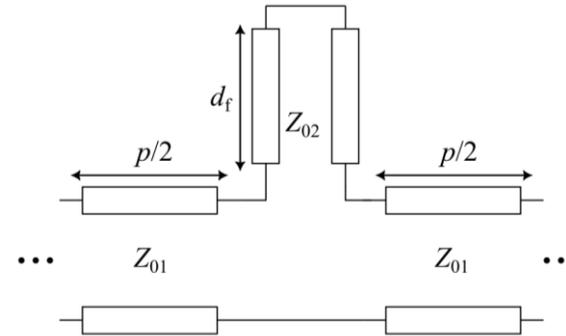
## 2. Filtering antenna arrays

Filter integration into wideband antenna arrays

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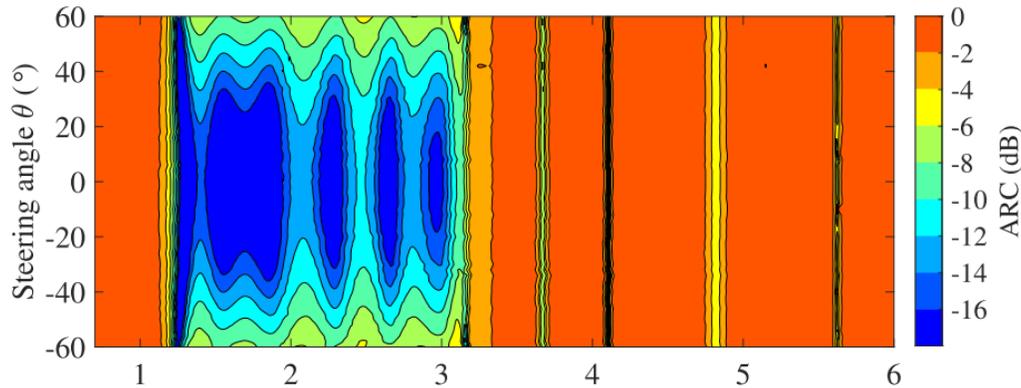
# Filtering antennas based on corrugated slotlines

- Corrugated slotline: a slotline, which has short-circuited series-stubs densely spaced along the slotline
- Due to dense spacing (w.r.t. wavelength), the corrugated slotline appears homogenous for the incident wave
- Corrugation causes dispersion that leads to **low-pass** behavior with very steep transition band
- Dispersion model can be derived from the ABCD parameters of the equivalent circuit

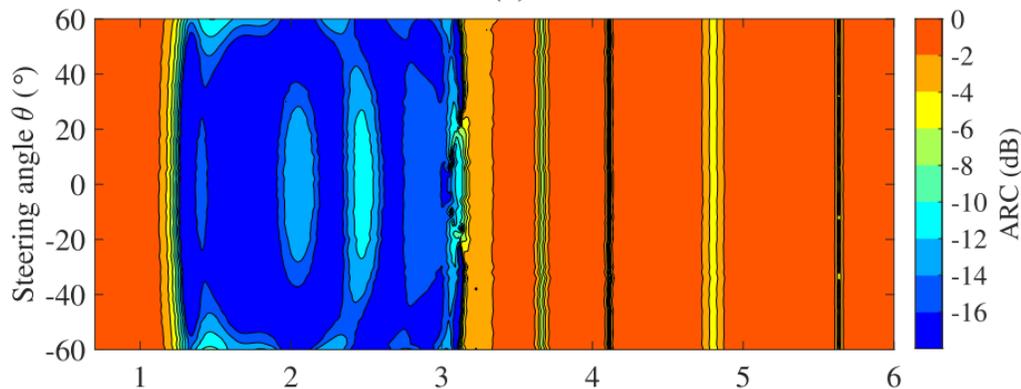


M. Kuosmanen, J. Holopainen, J. Ala-Laurinaho, T. Kiuru and V. Viikari, "Filtering Antenna Array Based on Corrugated Vivaldi Elements," in *IEEE Transactions on Antennas and Propagation*, vol. 71, no. 8, pp. 6546-6557, Aug. 2023, doi: 10.1109/TAP.2023.3278879.

# 1.2–3.1 GHz filtering array

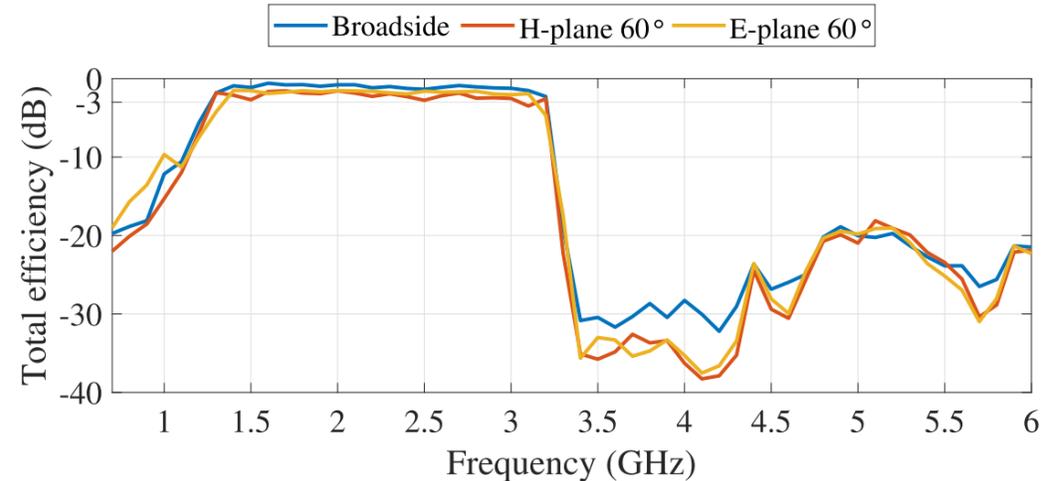
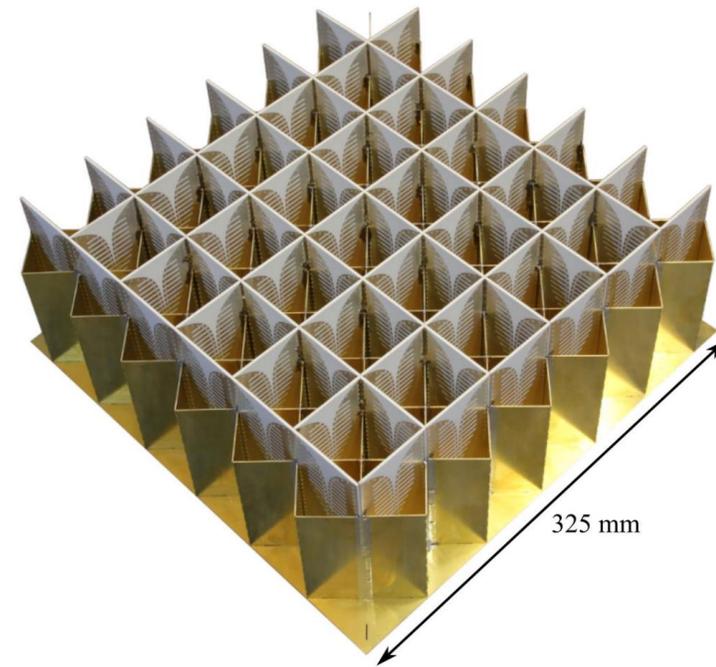


(a)



(b)

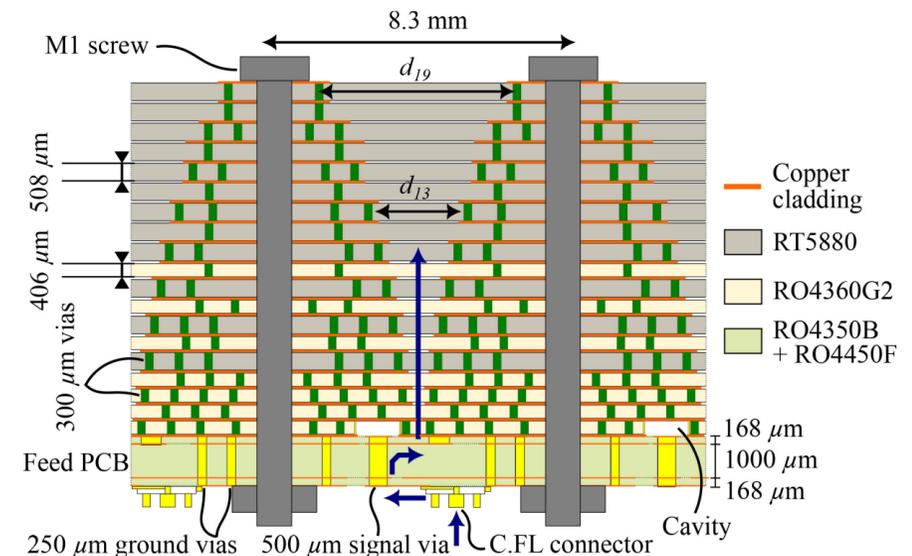
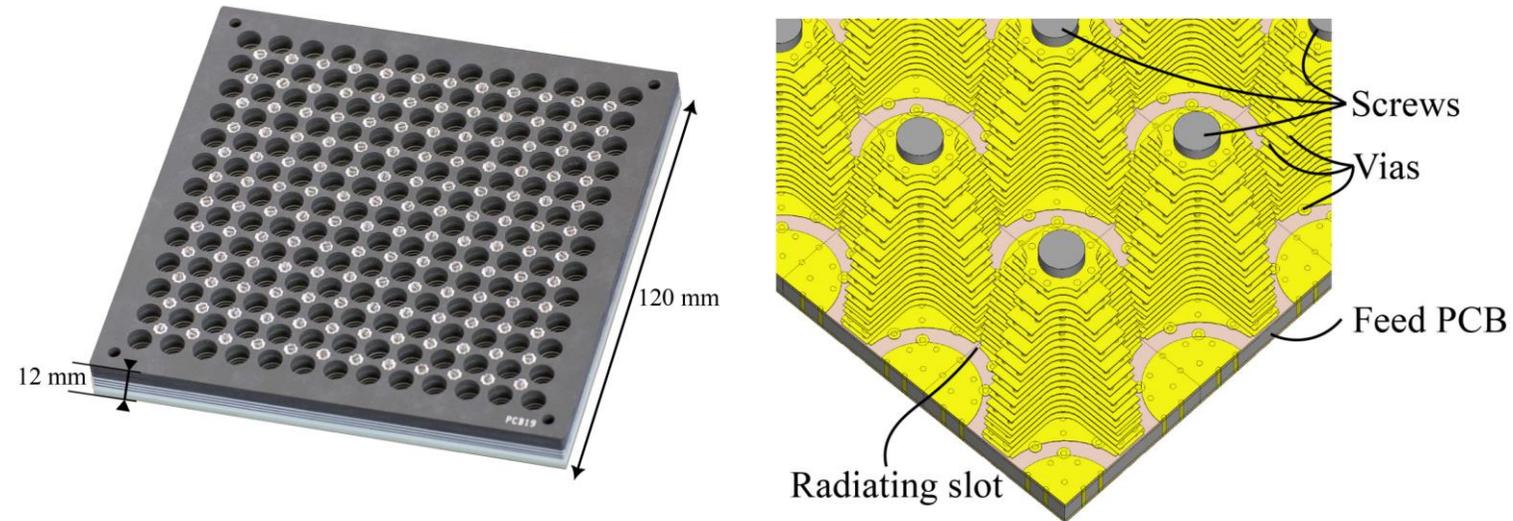
Simulated active reflection coefficient of the antenna array in (a) H-plane and (b) E-plane.



Measured total efficiency of the antenna array with three different beam-steering directions.

# 6–18.5 GHz filtering array based on stacked PCBs

- Traditional Vivaldi with crossed PCB (egg-crate lattice) is difficult to manufacture due to manual work
- In stacked-PCB structure the copper layers of the PCB stack construct the antenna elements
- Corrugation can be added -> low-pass filtering functionality
- Prototype constructed of separate 2-sided PCBs but also multilayer stack up is possible

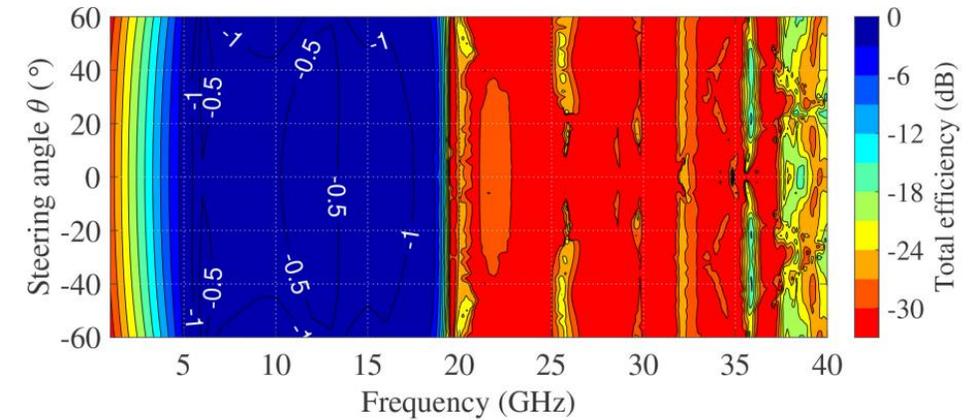
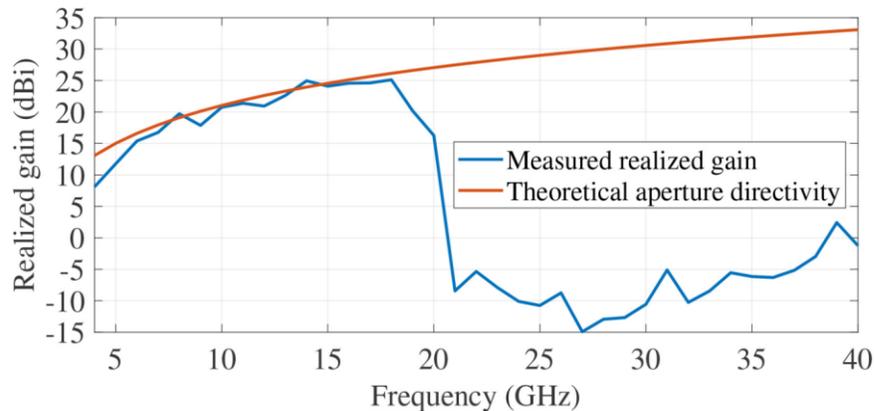


M. Kuosmanen, S. E. Gunnarsson, J. Malmström, J. Ala-Laurinaho, J. Holopainen and V. Viikari, "Dual-Polarized Wideband Filtering Antenna Array Based on Stacked-PCB Structure," in *IEEE Open Journal of Antennas and Propagation*, vol. 6, no. 1, pp. 38-50, Feb. 2025, doi: 10.1109/OJAP.2024.3466234.

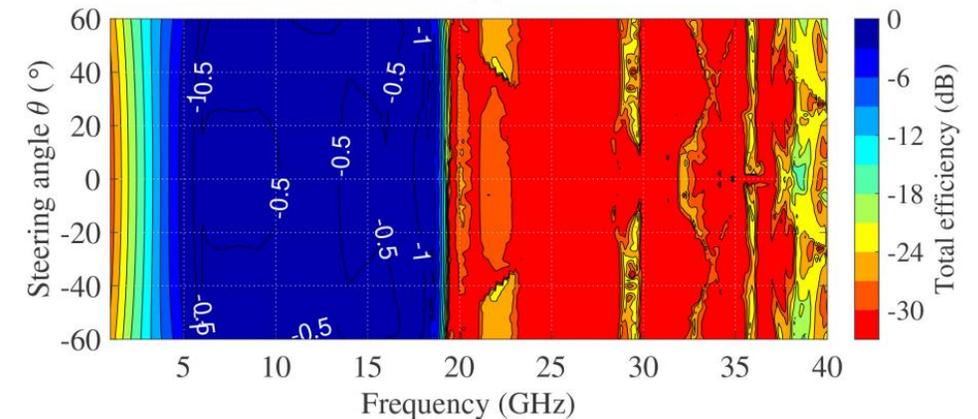
# 6–18.5 GHz filtering array – electrical performance



- Integrated low-pass filter based on corrugated slotlines
  - Steep transition band
  - Beam-steering independent performance
- Beam-steering ranges  $\pm 60^\circ$  in E-plane (ARC < -10 dB) and  $\pm 55^\circ$  in H-plane (ARC < -6 dB)



(a)



(b)

Simulated total efficiency in (a) H- and (b) E-planes.

# 3. Active antenna arrays

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# Integration of amplifiers into antenna arrays – opportunities and challenges

## Opportunities

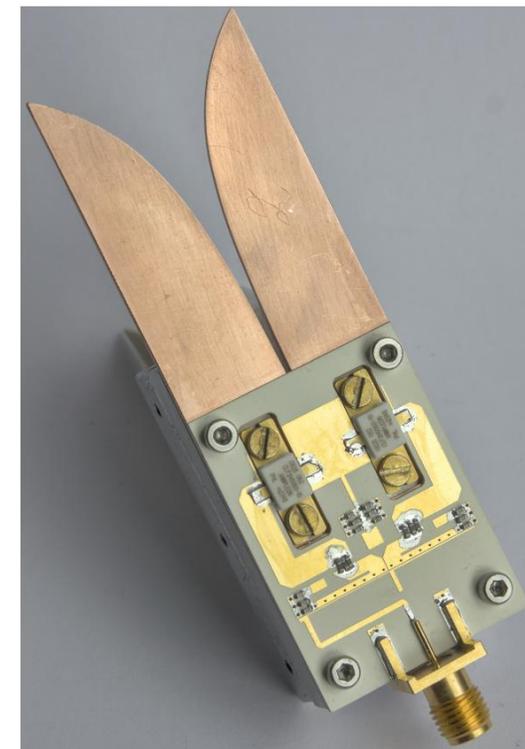
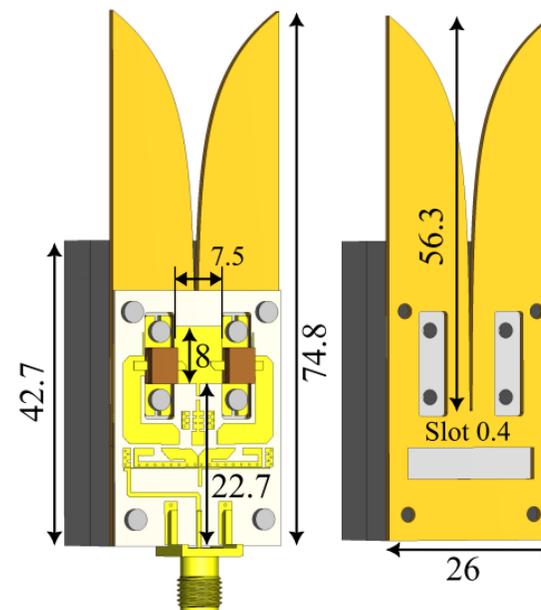
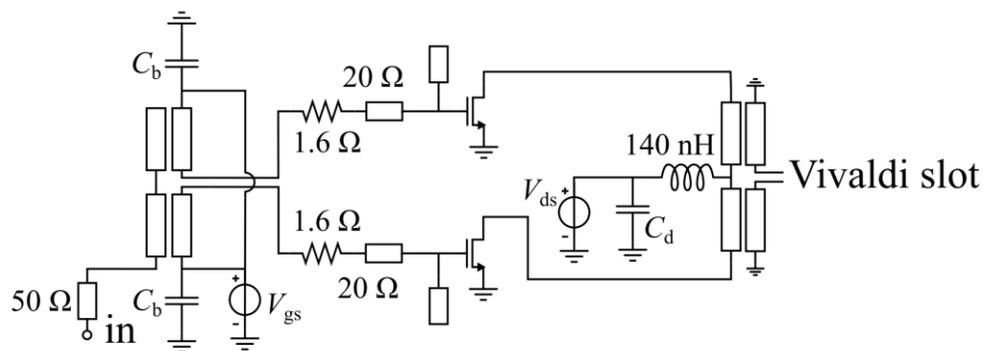
- Avoid restrictions due to 50  $\Omega$  impedance interfaces
  - Direct matching without matching network
  - Improved bandwidth
  - Improved efficiency
- Compact size
  - Amplifiers integrated into antenna array. In best case, no extra space required

## Challenges

- Integration of both high-power amplifier and low-noise amplifier
  - Isolation, different impedance requirements, space restrictions
- Design of (stable) amplifier with desired properties for a coupled antenna array
  - Excitation-dependent active impedance can lead to detrimental load-pull effects

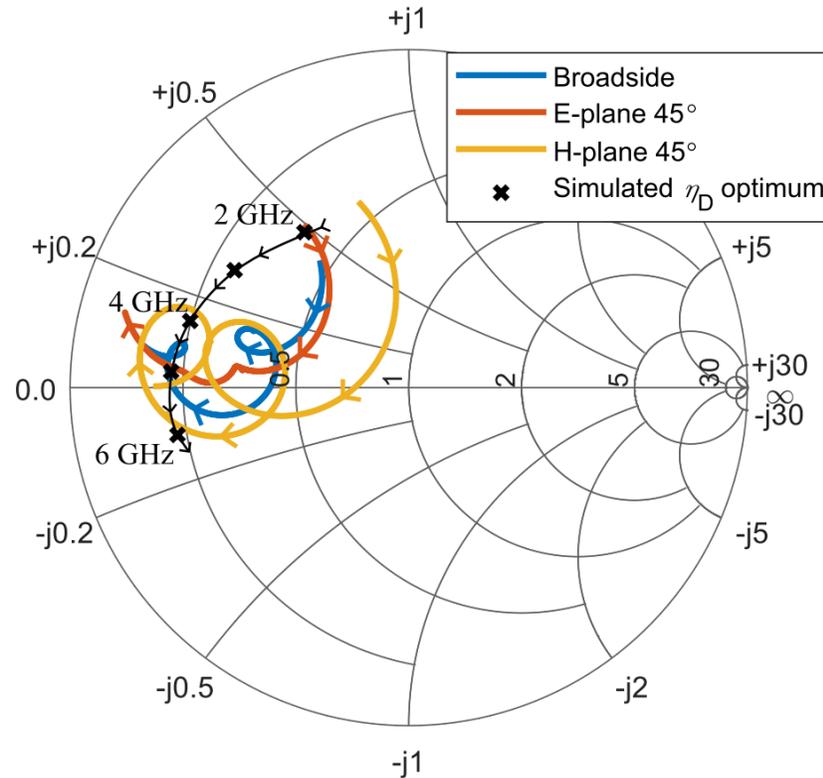
# Vivaldi antenna array with integrated push-pull amplifier

- Push-pull amplifier: two high-power discrete GaN transistors are fed in opposite phases
  - Cancellation of second harmonic
  - High power
  - Ideal for balanced antennas
- Class AB amplifier without load modulation
- Integration into codesigned Vivaldi antenna

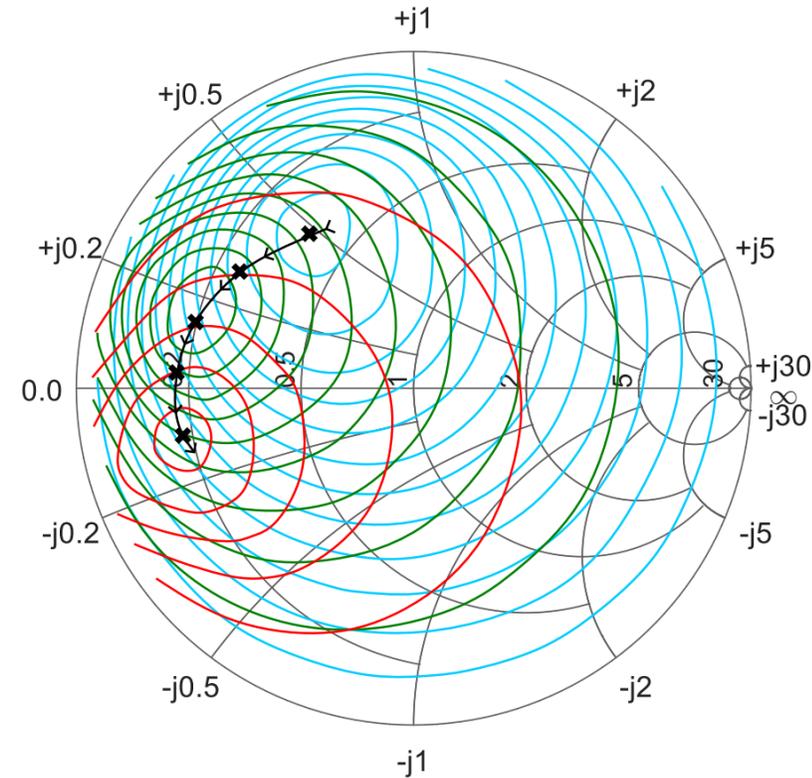


One antenna element of the active antenna array

# Direct matching

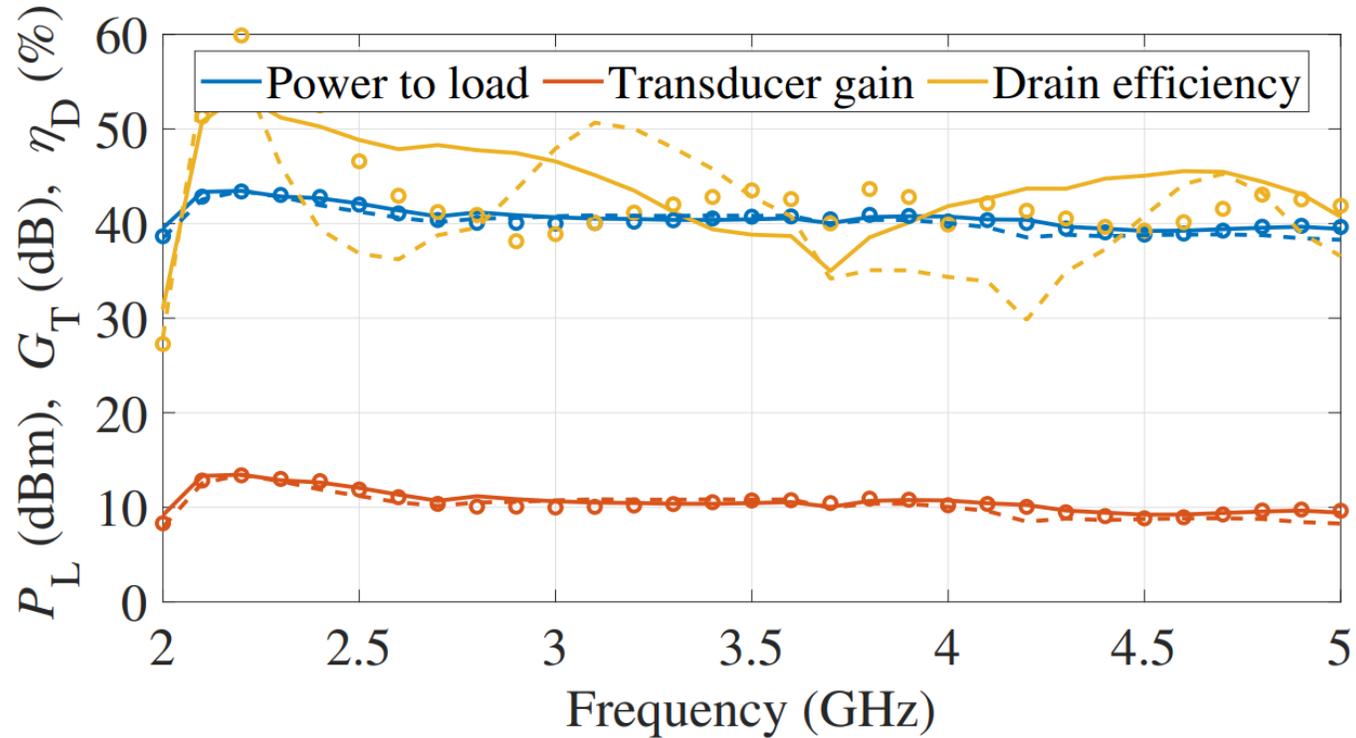


Simulated active antenna impedance and optimal load impedance for GaN transistors.

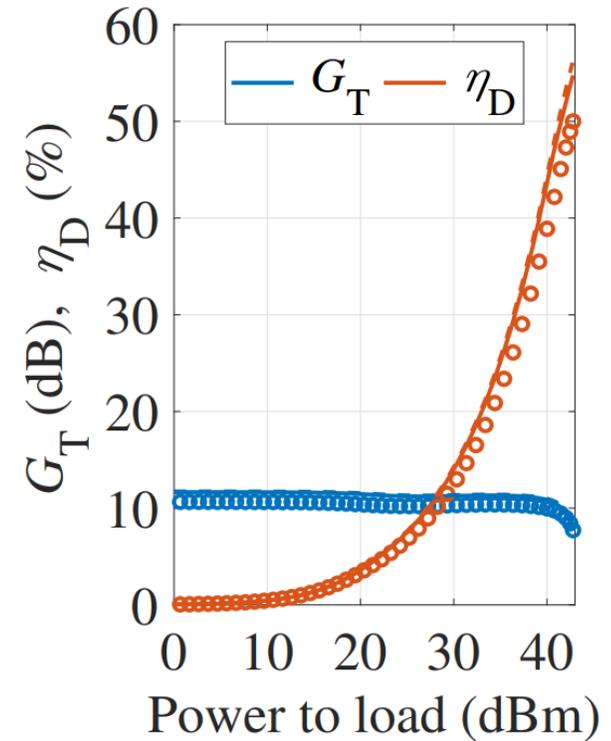


Drain efficiency contours at 2 GHz (blue), 4 GHz (green), and 6 GHz (red). Corresponding maximal drain efficiencies are 62%, 49%, and 27%. Contour interval is 5%.

# Electrical performance



Simulated frequency response of the active antenna array with broadside scan (solid line), E-plane 45° scan (o), and H-plane 45° scan (dashed line) at 1-dB compression point.



Power response at 3 GHz

# Conclusion



- Inverted BoR antenna array provides a new, lightweight way to fabricate antenna arrays
  - Radome integration also possible
- The integration of microwave components can lead to more compact and efficient antenna arrays
  - 50  $\Omega$  interface is avoided
  - Direct matching of amplifiers and integration of filters into antenna aperture save space
- Integration leads to complicated antenna arrays which require skills in many fields
  - Antenna design, amplifier design, thermal design...

# Thank you!

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